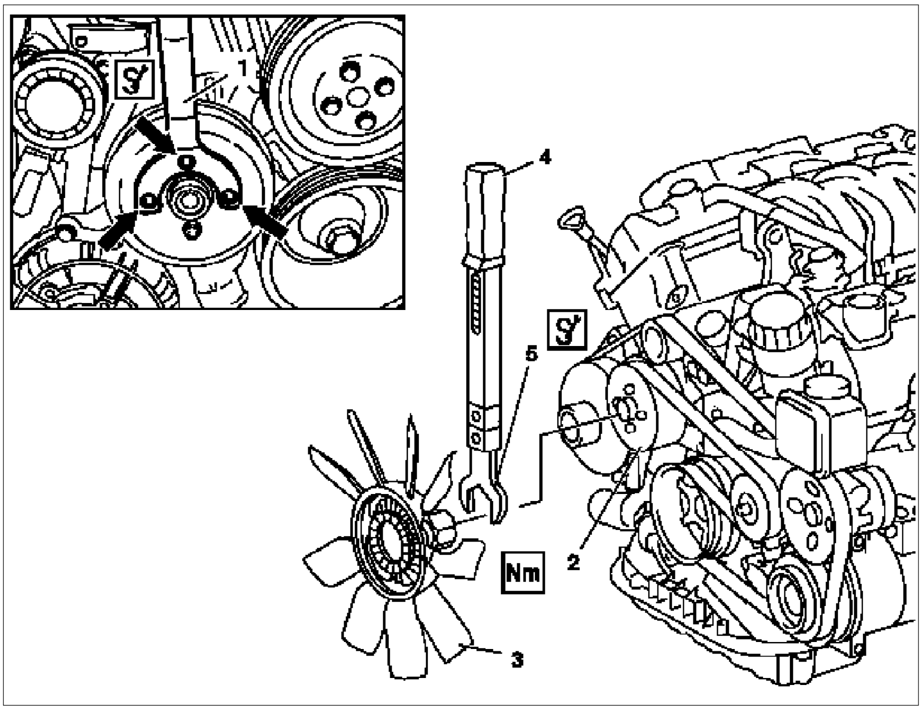
AR20.40-P-5660C	Remove/install viscous fan clutch	12.6.96

ENGINE 112 in MODEL 210, 202, 163.154 /157, 129
ENGINE 113 in MODEL 210, 208, 202, 163.172, 129
ENGINE 112.945 in MODEL 463.209 /232 /233 /244 /245 /250
ENGINE 113.962 in MODEL 463.206 /240 /241 /247 /248 /249 /254
ENGINE 113.982 in MODEL 463.243 /246

Shown on Engine 112

1 *Counterholder*
2 *Belt pulley*
3 *Viscous fan*
4 *Torque wrench*
5 *Open-end wrench bit*



P20.40-0237-06

	Remove/Install		
1	Fit counterholder (1) on bolts of belt pulley (2), counterhold	i Belt pulley of coolant pump	*113589004000
2	Unscrew union nut at visocus fan (3)	i Right-hand thread. i **Installation:** Use torque wrench with open-end wrench bit. Nm	*BA20.40-P-1002-01B *113589000100
3	Unbolt fan at viscous clutch	i **Installation:**The installation position of the fan is preset through cast-on ribs at fan ring. Nm	*BA20.40-P-1001-01B
4	Install in the reverse order		

Nm Fan, fan clutch

Number	**Designation**		**Engine 112.910/911/912/ 913/914/915/ 916/917/920/ 921/922/923/ 940/941/942/ 943/944/945/ 946/947/949/ 951/953/954/ 955/960/961/ 970/972/973/975**	**Engine 113**
BA20.40-P-1001-01B	Fan to viscous clutch	Nm	10	10
BA20.40-P-1002-01B	Viscous clutch to bearing body	Nm	45	45



113 589 00 01 00

Open-end wrench bit



113 589 00 40 00

Counterholder